

# GUIDELINES FOR USE WITH CITADELSIX CUSTOM DESIGN BRASS WIRE BANNER STAFFS & BLANKS

The pre-cut banner and swallow-tailed standard blanks that these guidelines accompany are made from photo-etched brass, and the banner staffs are made from hardened brass wire.

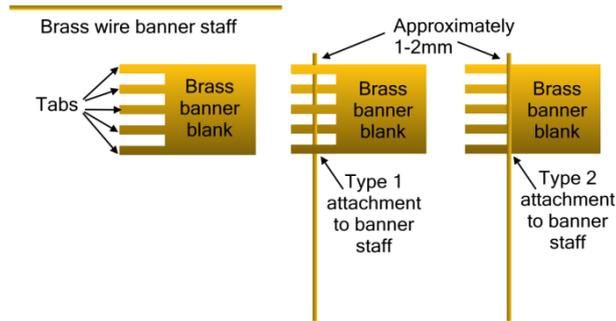
1. Take one of the pre-cut brass banner blanks and position the blank so that its top edge is a millimetre or two from the end of the brass wire, then wrap each of its tabs carefully around a wire banner staff, as shown in the illustrations.
2. Trim off the ends of the tabs so that they end flush with the 'hoist' edge of the banner blank. The 'hoist' is the side of a flag attached to or nearest the banner staff.
3. Now apply a *tiny* drop of super glue to each of the tabs and allow it to dry.
4. Next gently bend the banner blank into a shape that suggests movement of the banner or standard, and then give both sides of the blank a coat of clear GLOSS varnish or lacquer and allow it to dry thoroughly.

Now is also a good time to paint the banner staff with its appropriate colour finish, e.g. natural wood, or a livery colour.

5. Apply the transfers, one to each side of the brass blank.

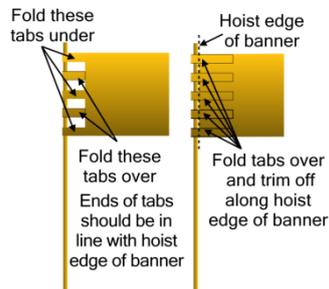
6. Touch in the edges of the brass blank with a colour matching the edges of the banner or standard, to conceal any metal that might be visible around the edges.

The illustrations below show the optional ways of attaching the brass banner blank to the wire banner staff.



*Optional ways of attaching banner to staff*

Type 1 attachment allows the banner to be curved more to indicate motion. It also vertically aligns the banner staff more with the banner, whereas Type 2 attachment tends to align the banner more to the left or right of the banner staff, depending on which way the tabs are folded around the brass wire. Type 1 requires a little more care in making sure that the wire banner staff is located centrally between all the tabs.



*Aligning ends of tabs with the banner's hoist edge*

If you have any comments or suggestions you'd like to make about improving these guidelines or concerning CitadelSix Custom Design decals, then please send an e-mail to: [citadelsix@btinternet.com](mailto:citadelsix@btinternet.com).

Thank you for your custom  
Geoff Buss